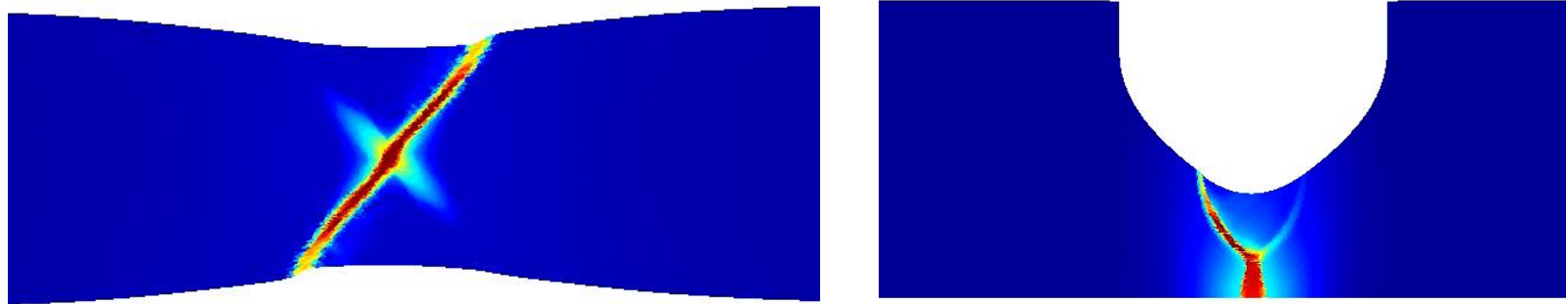


A Non-Local Ductile Failure Model Accounting for Void Growth and Coalescence at Low and High Stress Triaxiality



Van Dung Nguyen⁽¹⁾, Thomas Pardoen⁽²⁾, Ludovic Noels⁽¹⁾

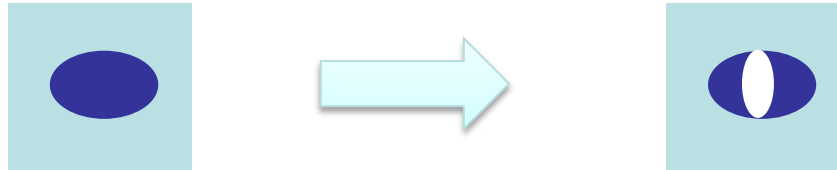
¹University of Liège, Belgium, ²University of Louvain, Belgium

The research has been funded by the Walloon Region under the agreement no. 1610154-EntroTough in the context of the 2016 WalInnov call.

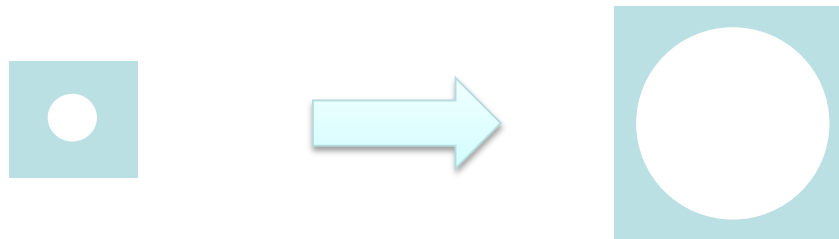


- Ductile failure: failure mechanism

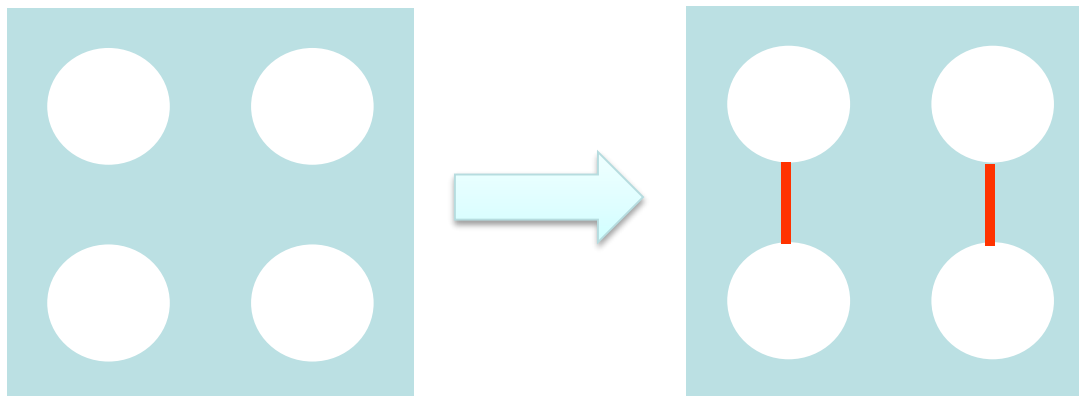
- Void nucleation (dislocation motion, particle/matrix decohesion, particle cracking, ...)



- Void growth of existing voids (because of plastic incompressibility)



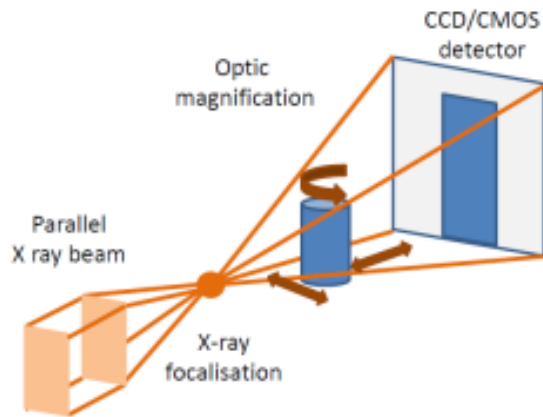
- Void coalescence (crack growth by shrinking of ligaments between voids)



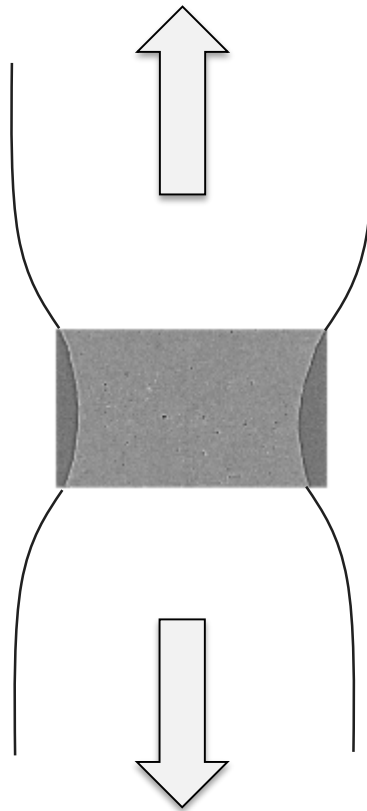
Introduction

- Ductile failure: complex coalescence scenarios
 - What does happen inside a « ductile » material under large strain ?

*X-ray tomography of in-situ tensile tests
= scanner for materials*



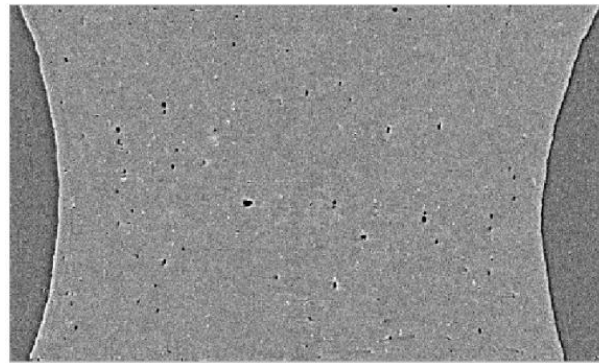
Tests performed at the ESRF synchrotron in Grenoble by F. Hannard (Ph. D. UCL) collaboration with Dr. E. maire INSA Lyon



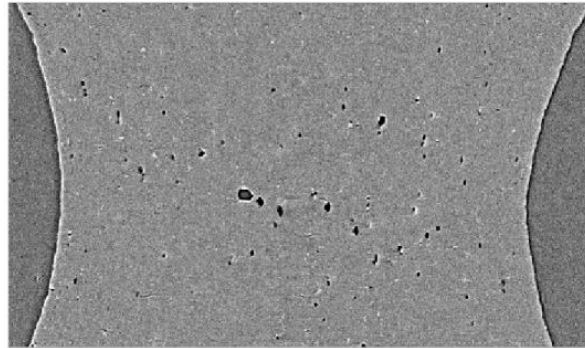
(Hannard et al. 2016)

Introduction

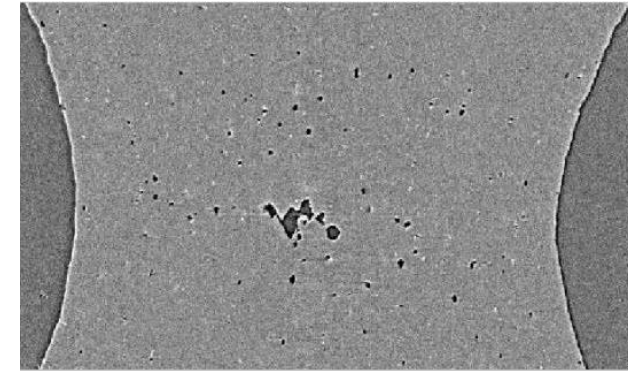
- Ductile failure: complex coalescence scenarios
 - What does happen inside a « ductile » material under large strain ?



$\varepsilon = 23\%$

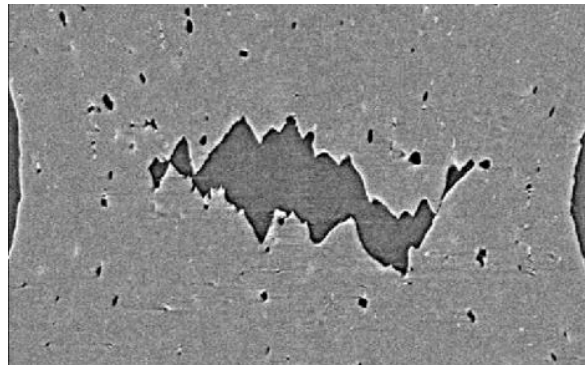
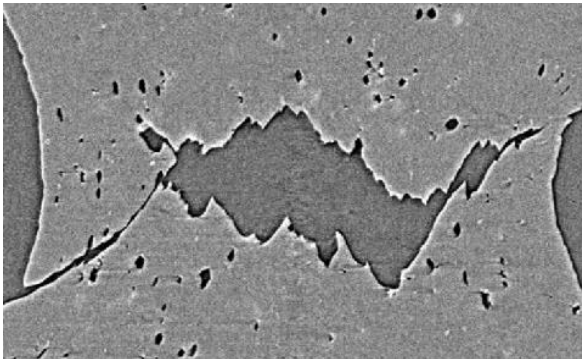


$\varepsilon = 30\%$



$\varepsilon = 38\%$

$\varepsilon = 60\%$



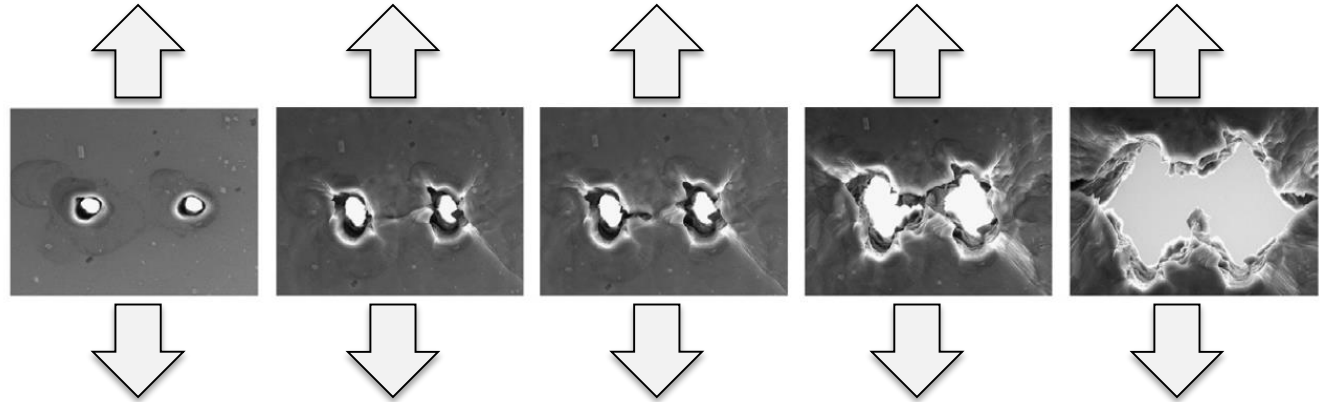
$\varepsilon = 50\%$

*X-ray tomography
of in-situ tensile
tests on Al 6056*

(Hannard et al. 2016)

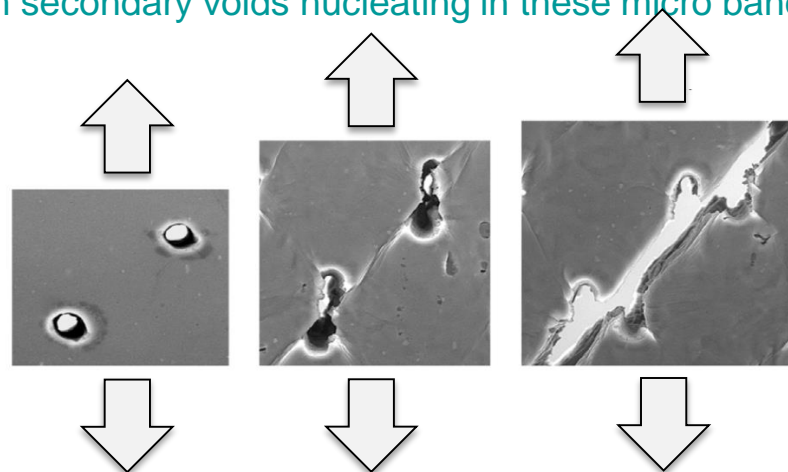
- Ductile failure: complex coalescence scenarios
 - Localization band perpendicular to the main loading direction
 - Shrinking of ligaments between voids

*Internal necking
coalescence*



- Micro shear bands inclined to the main loading direction
 - Joining primary voids
 - Possibly with secondary voids nucleating in these micro bands

*Shear driven
coalescence*



(Weck & Wilkinson 2008)

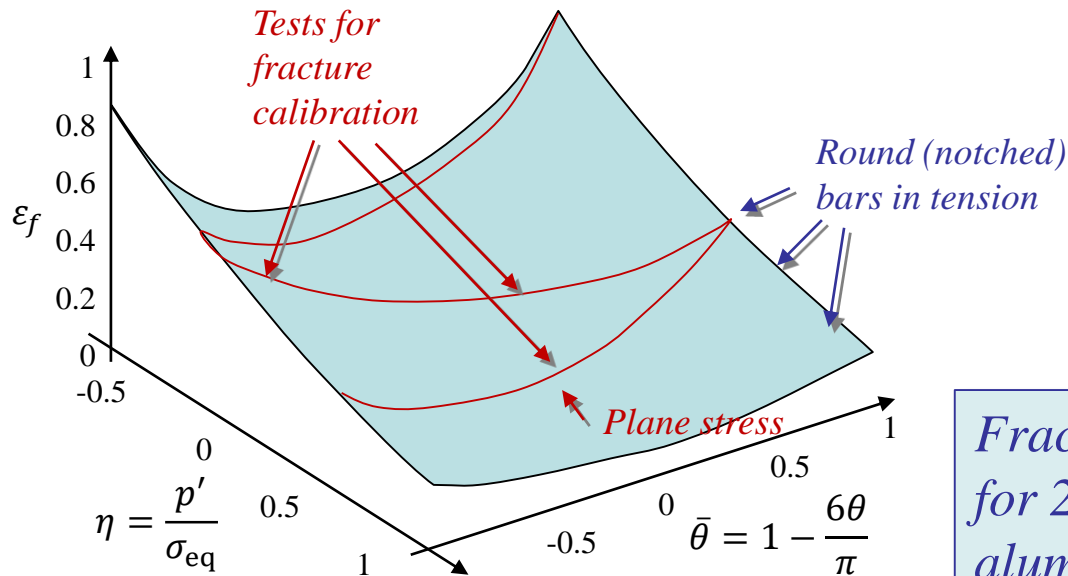
- Ductile failure: stress-state dependent fracture strain

- Stress triaxiality dependent

$$\eta = \frac{p'}{\sigma_{\text{eq}}} \in [-\infty \infty] \quad p' = \frac{\text{tr}(\boldsymbol{\sigma})}{3} \quad \sigma_{\text{eq}} = \sqrt{\frac{3}{2} \text{dev}(\boldsymbol{\sigma}) : \text{dev}(\boldsymbol{\sigma})}$$

- Lode dependent

$$\theta = \frac{1}{3} \arccos \left(\frac{27 J_3}{2 \sigma_{\text{eq}}^3} \right) \quad J_3 = \det(\text{dev}(\boldsymbol{\sigma}))$$



*Fracture locus
for 2024-T351
aluminum alloy*

(Bai & Wierzbicki 2010)

- Objective & Methodology

- Develop a multi-surface model incorporating

- Void growth phase
- Internal necking coalescence phase
 - Driven by maximum principal stress
- Shear driven coalescence phase
 - Driven by maximum shear stress

- In a nonlocal formalism

- Why?

- Local forms suffer from mesh-dependency

- Implicit formulation

(Peerlings et al. 1998)

- Introduction of a characteristic length l_c
- New non-local degrees of freedom \bar{Z}_k
- New Helmholtz-type equation to be solved

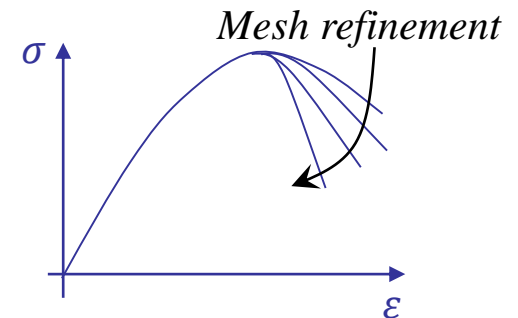
$$\bar{Z}_k - Z_k - l_{ck}^2 \Delta_0 \bar{Z}_k = 0, \text{ with } k = 1, \dots, N$$

- Damage indicators depend on the nonlocal variable

- Multiple nonlocal variables can be considered

- Damage indicators depend on N different sources

The maximum principal stress & maximum shear stress are Lode-dependent!



The numerical results change without convergence

- Porous plasticity corotational approach

- Yield condition

$$\Phi_{nl} = \Phi_{nl}(\boldsymbol{\sigma}; \sigma_Y, \mathbf{Y}) = 0$$

- Plastic flow

$$\mathbf{D}^p = \dot{\mathbf{F}}^p \cdot \mathbf{F}^{p-1} = \dot{\mu} \frac{\partial \Phi_{nl}}{\partial \boldsymbol{\sigma}}$$

- Evolution laws

- Equivalent matrix plastic strain rate:

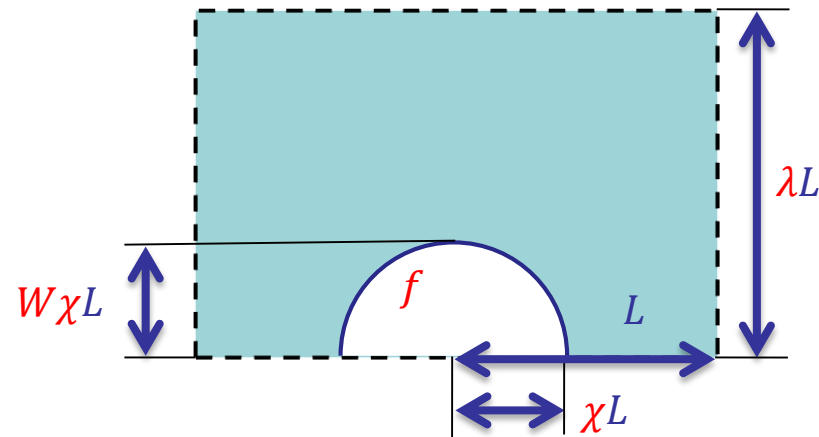
$$\dot{\varepsilon}_m = \frac{\boldsymbol{\sigma} : \mathbf{D}^p}{(1 - f) \sigma_Y}$$

- Isotropic hardening law:

$$\sigma_Y = \sigma_Y^0 + R(\varepsilon_m)$$

- Evolution laws for void characteristics

$$\mathbf{Y} = [f \quad \chi \quad W \quad \lambda]^T$$



Void characteristics \mathbf{Y} :

Porosity : f

Void ligament ratio: χ

Void aspect ratio: W

Void spacing ratio: λ

Yield surface Φ_{nl} and evolution laws for \mathbf{Y} depend on the void expansion solution:

- *Void growth;*
- *Internal necking coalescence; or*
- *Shear driven coalescence*

- Nonlocal void characteristics

- Nonlocal plastic state by implicit formulation

- Nonlocality of the volumetric plastic deformation

$$\left\{ \begin{array}{l} \varepsilon_v = \text{tr}(\mathbf{D}^p) \\ \varepsilon_v = \bar{\varepsilon}_v - l_{\varepsilon_v}^2 \Delta_0 \bar{\varepsilon}_v \end{array} \right.$$

- Nonlocality of the deviatoric plastic deformation

$$\left\{ \begin{array}{l} \varepsilon_d = \sqrt{\frac{2}{3} \text{dev}(\mathbf{D}^p) : \text{dev}(\mathbf{D}^p)} \\ \varepsilon_d = \bar{\varepsilon}_d - l_{\varepsilon_d}^2 \Delta_0 \bar{\varepsilon}_d \end{array} \right.$$

- Nonlocality of the matrix plastic deformation

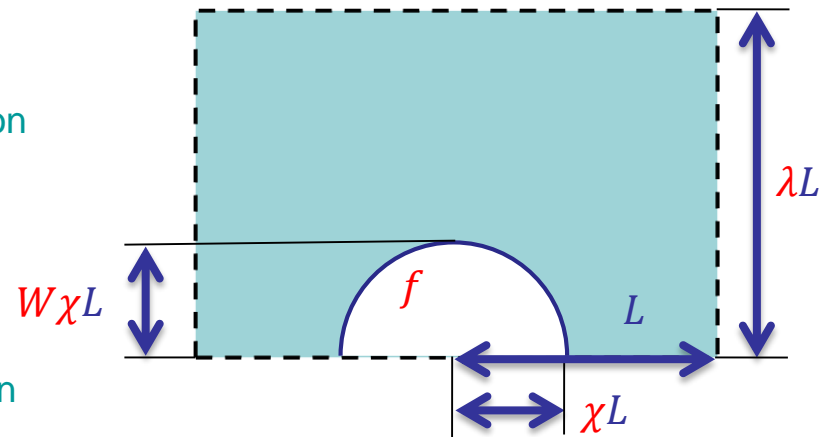
$$\varepsilon_m = \bar{\varepsilon}_m - l_{\varepsilon_m}^2 \Delta_0 \bar{\varepsilon}_m$$

- Nonlocal evolution laws for void characteristics

$$\mathbf{Y} = \mathbf{Y}(\varepsilon_m, \varepsilon_v, \varepsilon_d, \boldsymbol{\sigma})$$



$$\mathbf{Y} = \mathbf{Y}_{nl}(\varepsilon_m, \varepsilon_v, \varepsilon_d, \bar{\varepsilon}_m, \bar{\varepsilon}_v, \bar{\varepsilon}_d, \boldsymbol{\sigma})$$



Void characteristics \mathbf{Y} :

Porosity : f

Void ligament ratio: χ

Void aspect ratio: W

Void spacing ratio: λ

- Void growth phase – GTN model

- Yield condition

$$\left\{ \begin{array}{l} \Phi_{nl} = \Phi_G = \frac{\hat{\sigma}_G}{\sigma_Y} - 1 = 0 \\ \hat{\sigma}_G(\sigma_{eq}, p', \sigma_Y, f) = \frac{\sqrt{\sigma_{eq}^2 + 2\sigma_Y^2 f q_1 \left[\cosh\left(\frac{3}{2} q_2 \frac{p'}{\sigma_Y}\right) - 1 \right]}}{1 - q_1 f} \end{array} \right.$$

$$p' = \frac{\text{tr}(\boldsymbol{\sigma})}{3}$$

$$\sigma_{eq} = \sqrt{\frac{3}{2} \text{dev}(\boldsymbol{\sigma}) : \text{dev}(\boldsymbol{\sigma})}$$

- Parameters:

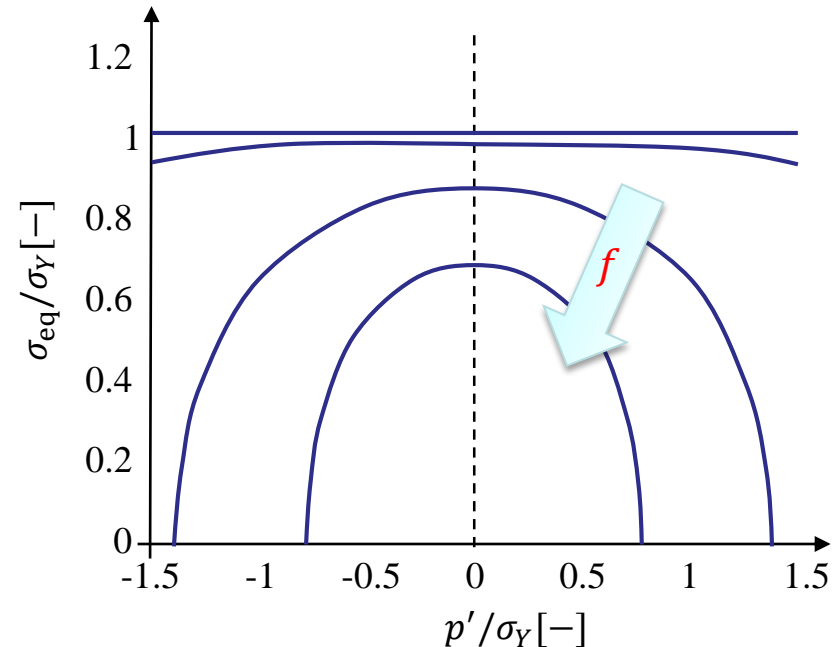
- q_1 and q_2

- Hardening law

- $\sigma_Y(\varepsilon_m)$
- Matrix plastic deformation ε_m

- Nonlocal evolution laws for void characteristics

$$\mathbf{Y}_{nl} = \mathbf{Y}_G(\varepsilon_m, \varepsilon_v, \varepsilon_d, \bar{\varepsilon}_m, \bar{\varepsilon}_v, \bar{\varepsilon}_d, \boldsymbol{\sigma})$$



Multi-surface nonlocal porous model

- Void growth phase - $\mathbf{Y}_{nl} = \mathbf{Y}_G(\varepsilon_m, \varepsilon_v, \varepsilon_d, \bar{\varepsilon}_m, \bar{\varepsilon}_v, \bar{\varepsilon}_d, \boldsymbol{\sigma})$

- Nonlocal porosity evolution

$$\dot{f} = \dot{f}_{gr} + \dot{f}_{nu} + \dot{f}_{sh}$$

- Growth part

$$\dot{f}_{gr} = (1 - f) \operatorname{tr}(\mathbf{D}^p) \Rightarrow \dot{f}_{gr} = (1 - f) \dot{\varepsilon}_v$$

- Nucleation part

$$\dot{f}_{nu} = A_n(\varepsilon_m) \dot{\varepsilon}_m \Rightarrow \dot{f}_{nu} = A_n(\bar{\varepsilon}_m) \dot{\varepsilon}_m$$

- Shear part

$$\dot{f}_{sh} = k_w \phi_\eta \phi_\omega f \frac{\operatorname{dev}(\boldsymbol{\sigma}) : \mathbf{D}^p}{\sigma_{eq}} \Rightarrow \dot{f}_{sh} = k_w \phi_\eta \phi_\omega f \dot{\varepsilon}_d$$

(Nahshon and Hutchinson 2008,

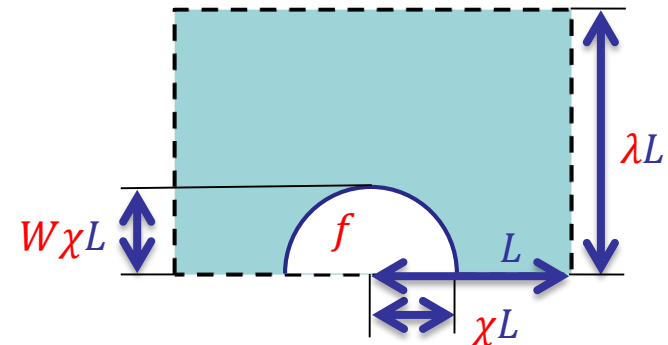
- Parameter: η_s, k_w

$$\phi_\eta = \exp\left(-\frac{1}{2} \left(\frac{\eta}{\eta_s}\right)^2\right) \quad \& \quad \phi_\omega = 1 - \omega^2$$

- Voids shape evolution

$$\left\{ \begin{array}{l} \dot{\lambda} = \kappa \lambda \dot{\varepsilon}_d \\ \chi = \left(\frac{3f\lambda}{2W} \right)^{\frac{1}{3}} \\ \dot{W} = 0 \end{array} \right.$$

Periodic distribution $\kappa = 1.5$,
Random distribution $\kappa = 0$,
Clustered distribution $0 < \kappa < 1.5$
(Benzerga et al. 2016)



- Internal necking – Coalescence

- Thomason coalescence onset

- Localized plastic flow in ligament (Thomason 1985)
- Limit load factor for uniaxial tension

$$C_{Tf}(\mathbf{Y}) = \frac{\sigma_{zz}}{\sigma_Y} = (1 - \chi^2) \left[h \left(\frac{1 - \chi}{W\chi} \right)^2 + g \sqrt{\frac{1}{\chi}} \right]$$

- Parameters:

- $g = 0.1$, $h = 1.24$ are generally adopted

- New yield surface accounting for general loading

- Driven by maximum principal stress (MPS)

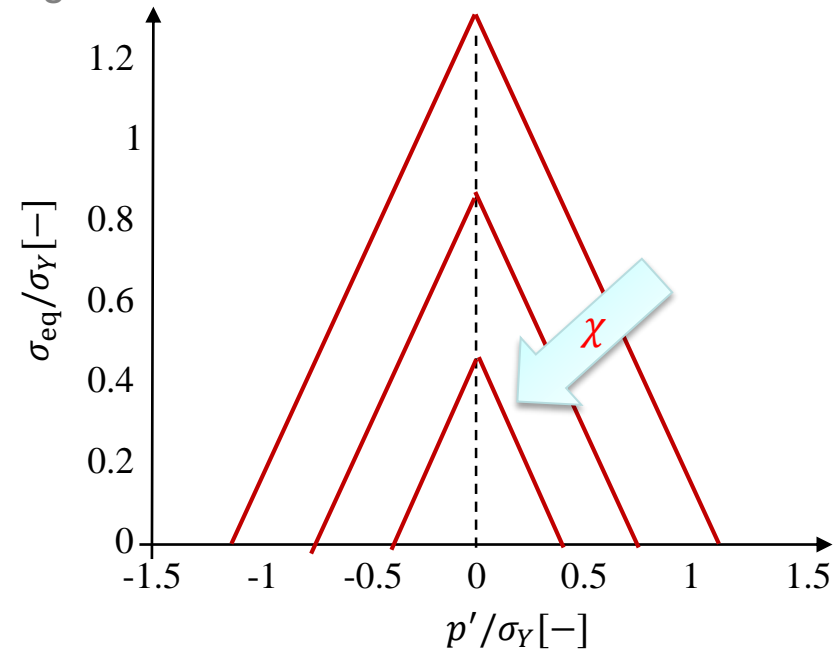
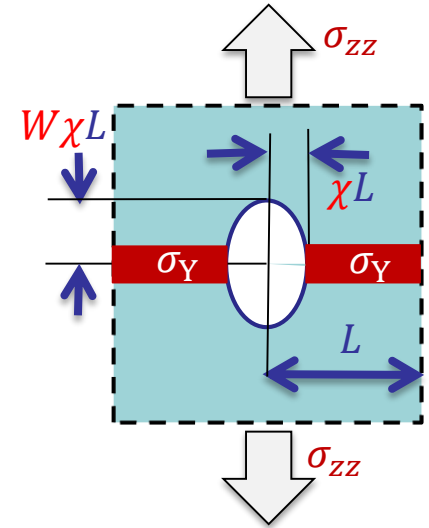
$$\left\{ \begin{array}{l} \Phi_{nl} = \Phi_T = \frac{\hat{\sigma}_T}{\sigma_Y} - 1 = 0 \\ \hat{\sigma}_T = \frac{1}{C_{Tf}} \left(\frac{2}{3} \sigma_{eq} \cos \theta + |p'| \right) \end{array} \right.$$

MPS

$$\theta(\sigma_{eq}, J_3) = \frac{1}{3} \arccos \frac{27 J_3}{2 \sigma_{eq}^3} \quad p' = \frac{\text{tr}(\boldsymbol{\sigma})}{3}$$

- Evolution laws for void characteristics

$$\mathbf{Y}_{nl} = \mathbf{Y}_T(\varepsilon_m, \varepsilon_v, \varepsilon_d, \bar{\varepsilon}_m, \bar{\varepsilon}_v, \bar{\varepsilon}_d, \boldsymbol{\sigma})$$



- Shear driven – Coalescence

- Thomason-like coalescence onset

- Limit load factor

$$C_{Sf}(\mathbf{Y}) = \frac{\sqrt{3}\tau}{\sigma_Y} = \xi (1 - \chi^2)$$

- Parameter ξ

- $\xi = 1$ for σ_Y uniform inside localization band
 - $\xi > 1$ is used for real distribution

- New yield surface

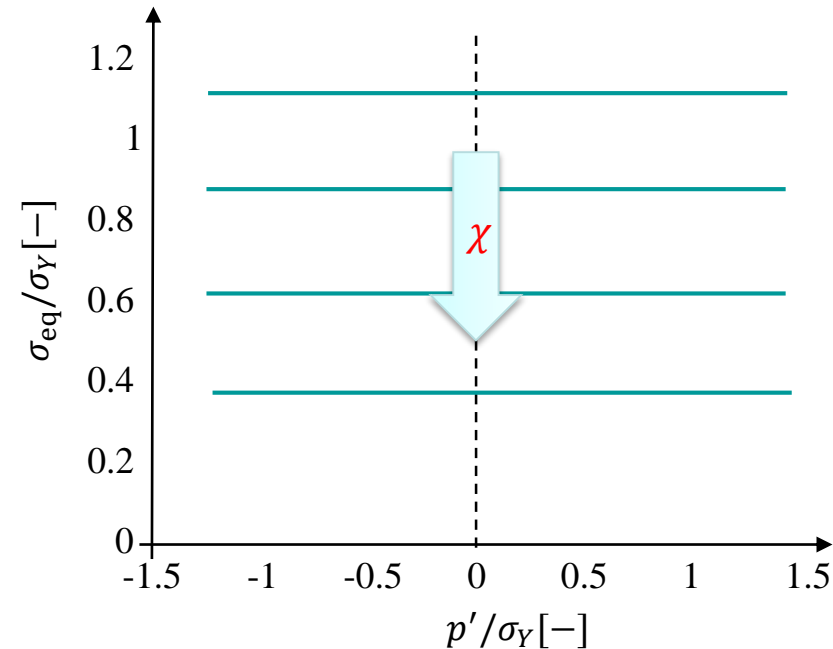
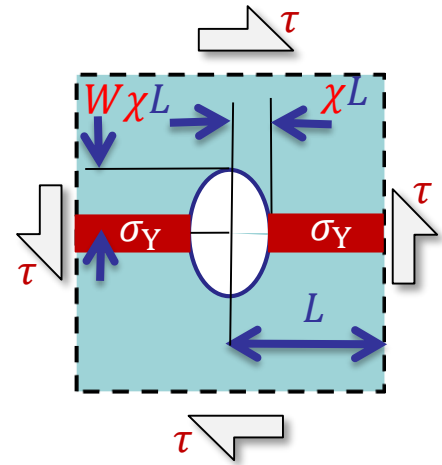
- Driven by maximum shear stress (MSS)

$$\left\{ \begin{array}{l} \Phi_{nl} = \Phi_S = \frac{\hat{\sigma}_S}{\sigma_Y} - 1 = 0 \\ \hat{\sigma}_S = \frac{\sqrt{3}\tau}{C_{Sf}} = \frac{\sigma_{eq}}{C_{Sf}} \left(\frac{\sin \theta}{2} + \frac{\sqrt{3} \cos \theta}{2} \right) \end{array} \right. \quad \text{MSS}$$

$$\theta(\sigma_{eq}, J_3) = \frac{1}{3} \arccos \frac{27 J_3}{2 \sigma_{eq}^3}$$

- Evolution laws for void characteristics

$$\mathbf{Y}_{nl} = \mathbf{Y}_S(\varepsilon_m, \varepsilon_v, \varepsilon_d, \bar{\varepsilon}_m, \bar{\varepsilon}_v, \bar{\varepsilon}_d, \boldsymbol{\sigma})$$



Multi-surface nonlocal porous model

- Competition between different modes

- Yield surface

$$\Phi_e = \frac{\hat{\sigma}}{\sigma_Y} - 1 = 0$$

- Effective stress

$$\hat{\sigma} = \max(\hat{\sigma}_G, \hat{\sigma}_T, \hat{\sigma}_S)$$

- Approximated form

$$\hat{\sigma} = (\hat{\sigma}_G^m + \hat{\sigma}_T^m + \hat{\sigma}_S^m)^{\frac{1}{m}}$$

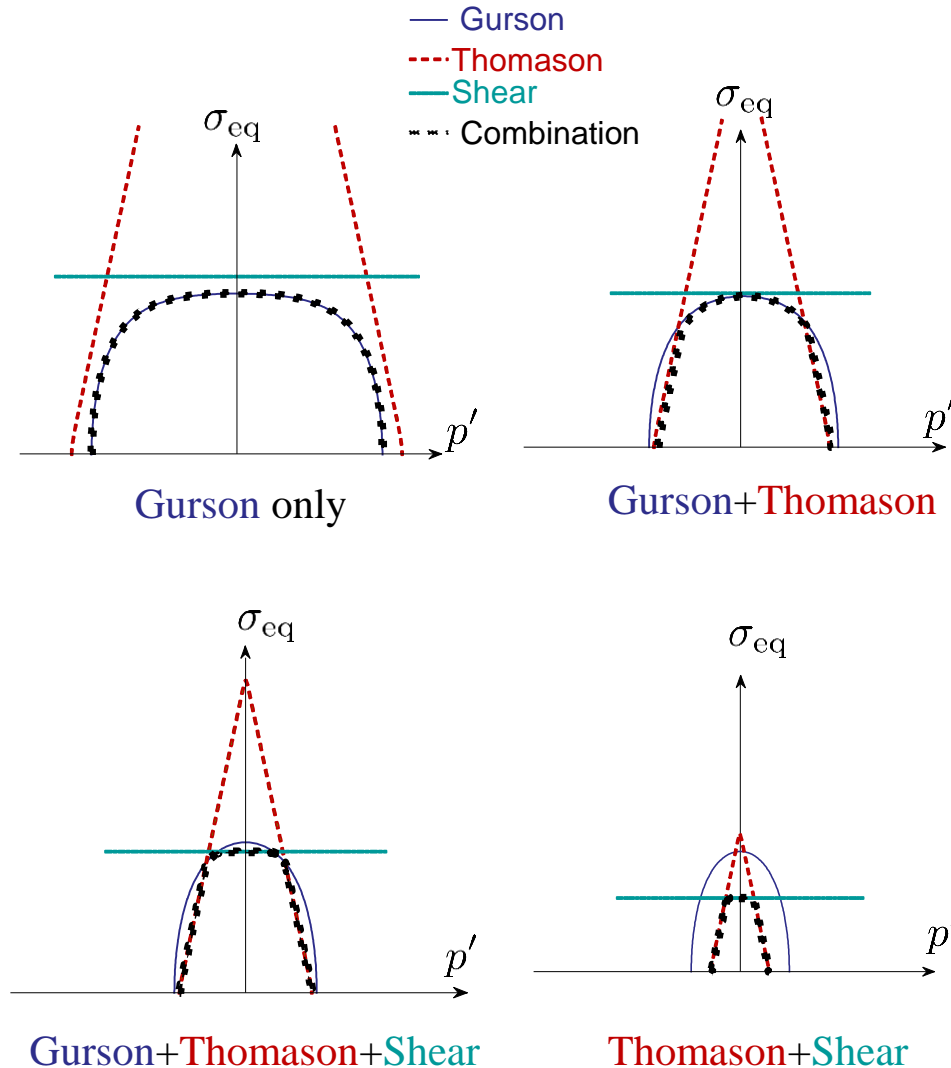
- Smoothing using $m \gg 1$

- Onset of void necking coalescence

$$\dot{\varepsilon}_m > 0, \text{ and } \hat{\sigma}_T > \max(\hat{\sigma}_G, \hat{\sigma}_S)$$

- Onset of void shear coalescence

$$\dot{\varepsilon}_m > 0, \text{ and } \hat{\sigma}_S > \max(\hat{\sigma}_G, \hat{\sigma}_T) .$$



Multi-surface nonlocal porous model

- Solution under proportional loadings

- Constant

- Stress triaxiality (η); and
 - Normalized Lode angle ($\bar{\theta}$)

- ε_{dc} - ductility = plastic deformation at coalescence onset

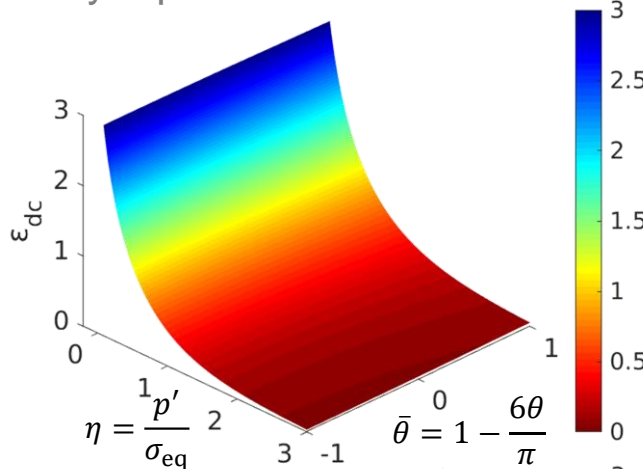
$$\eta = \frac{p'}{\sigma_{eq}} \quad p' = \frac{\text{tr}(\boldsymbol{\sigma})}{3}$$

$$\sigma_{eq} = \sqrt{\frac{3}{2} \text{dev}(\boldsymbol{\sigma}) : \text{dev}(\boldsymbol{\sigma})}$$

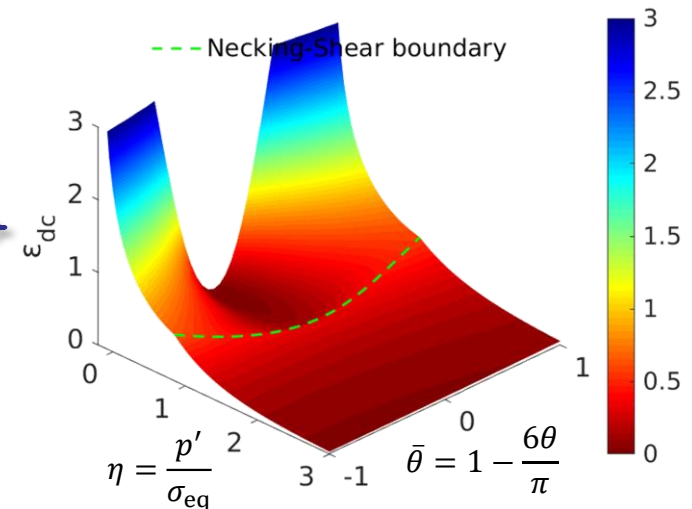
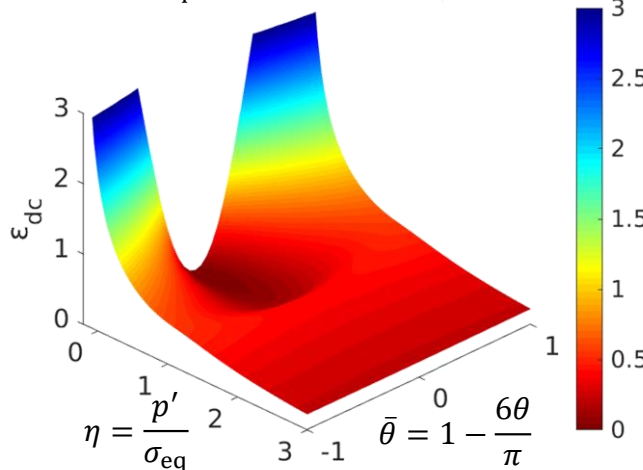
$$\bar{\theta} = 1 - \frac{6\theta}{\pi}$$

$$\theta(\sigma_{eq}, J_3) = \frac{1}{3} \arccos \frac{27J_3}{2\sigma_{eq}^3}$$

*Internal
necking
coalescence*



*Shear driven
coalescence*



*Multisurface
coalescence*



Multi-surface nonlocal porous model

• Solution under proportional loadings

- Constant
 - Stress triaxiality (η); and
 - Normalized Lode angle ($\bar{\theta}$)
- ε_{dc} - ductility = plastic deformation at coalescence onset
- Three parameters to calibrate
 - Nucleation under shearing: : η_s, k_ω
 - Failure onset under a pure shearing ε_{ds}

$$\xi = \frac{1 - q_1 f_0 \exp(k_\omega \varepsilon_{ds})}{1 - \chi_0^2 \exp\left[\frac{2}{3}(\kappa + k_\omega) \varepsilon_{ds}\right]}$$

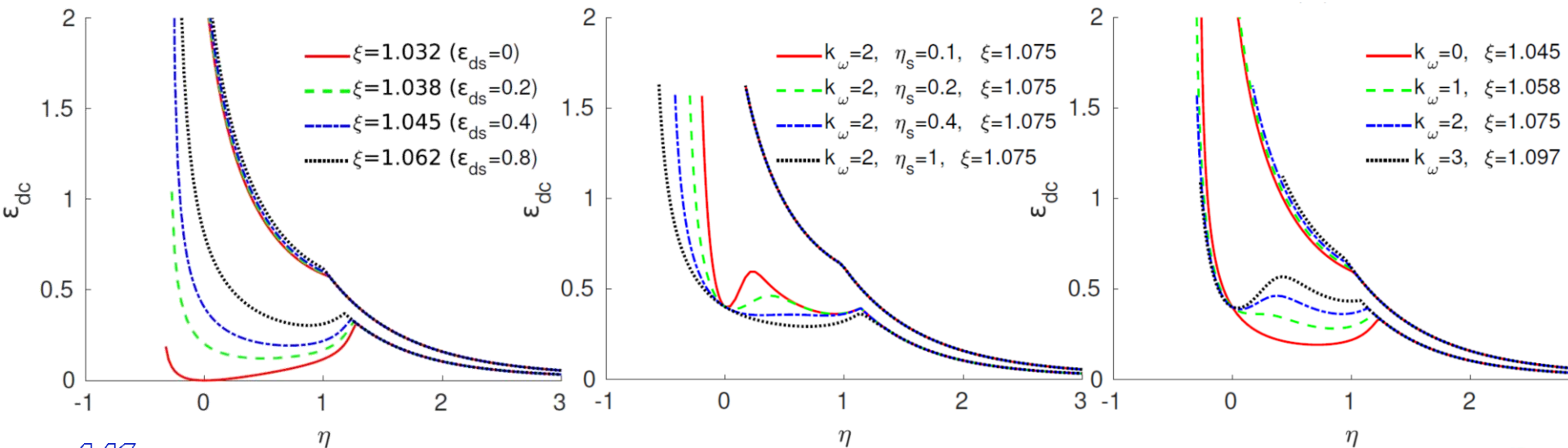
$$\eta = \frac{p'}{\sigma_{eq}} \quad p' = \frac{\text{tr}(\boldsymbol{\sigma})}{3}$$

$$\omega = \frac{27 J_3}{2 \sigma_{eq}^3}$$

$$\dot{f}_{sh} = k_\omega \phi_\eta \phi_\omega f \dot{\varepsilon}_d$$

$$\phi_\eta = \exp\left(-\frac{1}{2} \left(\frac{\eta}{\eta_s}\right)^2\right)$$

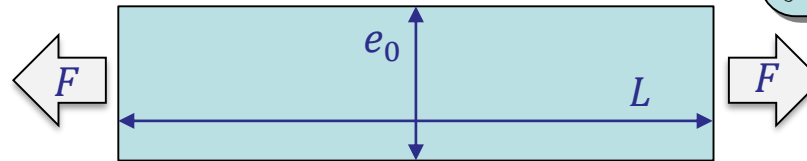
$$\phi_\omega = 1 - \omega^2$$



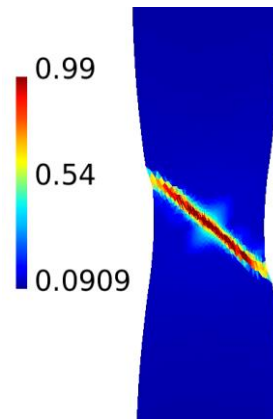
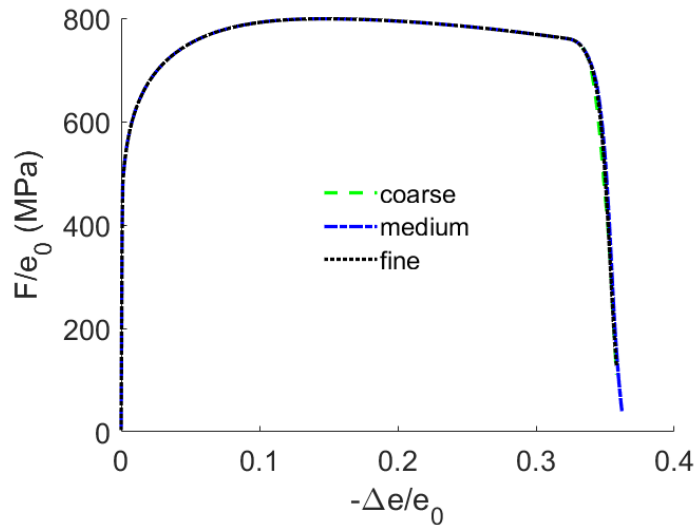
Numerical examples

- Plane strain smooth specimen under tensile loading
 - Verification of the nonlocal model: mesh convergence

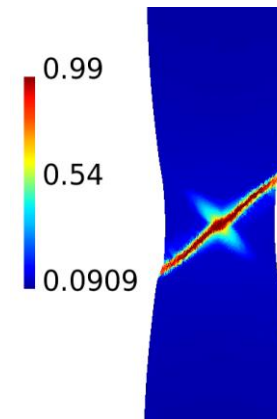
$$\begin{aligned} L &= 12.5 \text{ mm} \\ e_0 &= 3 \text{ mm} \\ \xi &= 1.015 \quad (\varepsilon_{ds} = 0.95) \end{aligned}$$



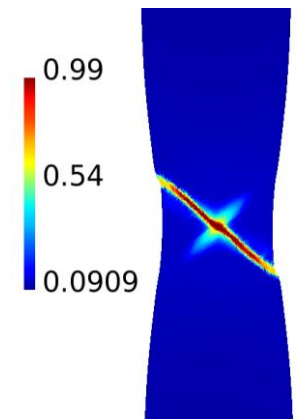
Distribution of void ligament ratio χ



Coarse



Medium



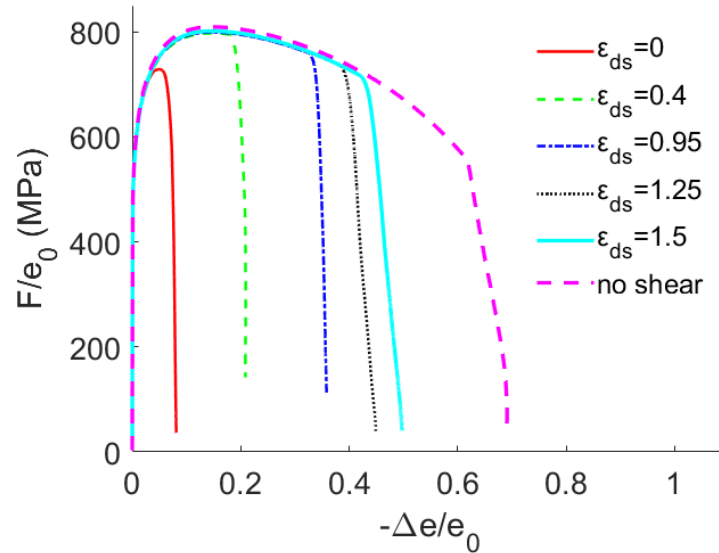
Fine

Capture slant fracture

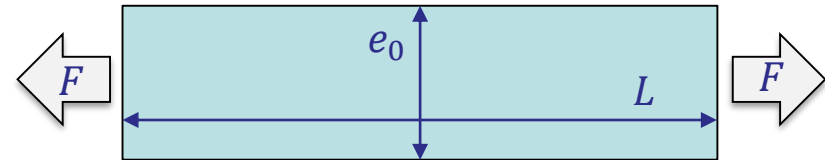
Numerical examples

- Plane strain smooth specimen under tensile loading

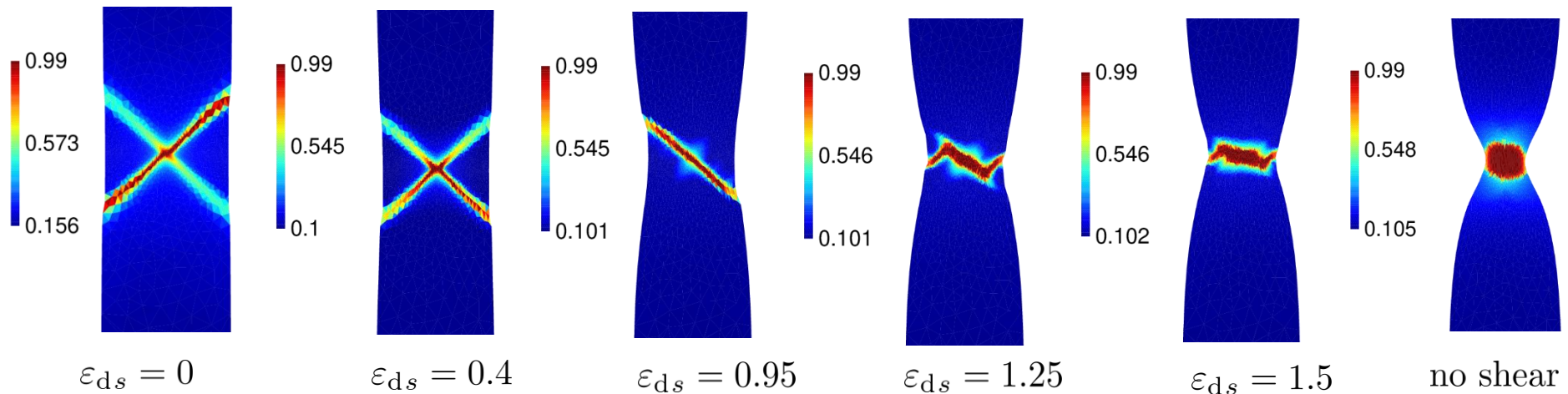
- Effect of ξ



$L = 12.5 \text{ mm}$
 $e_0 = 3 \text{ mm}$



Distribution of void ligament ratio χ

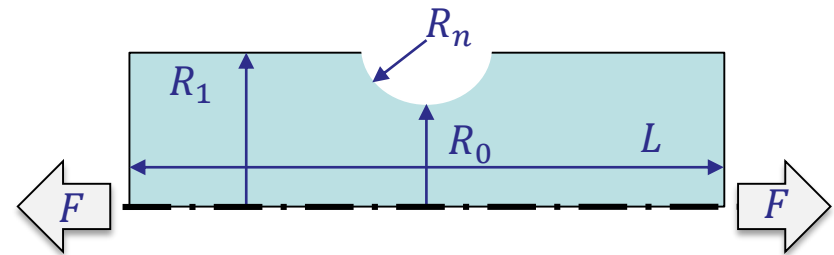
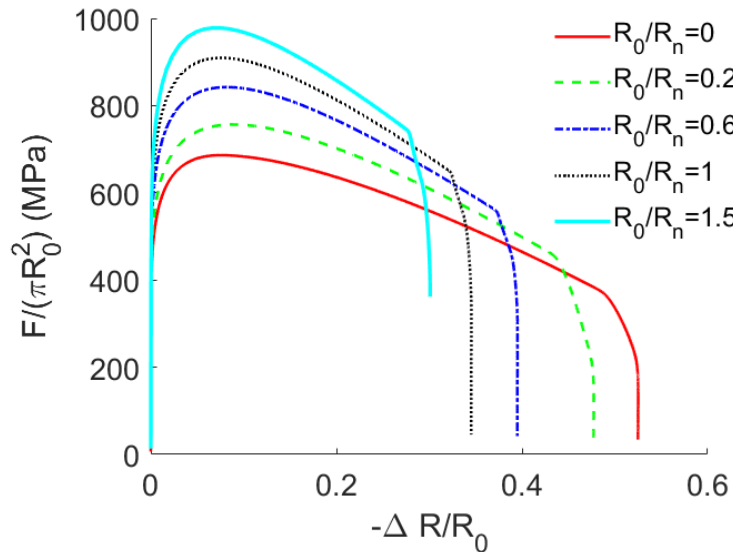


Numerical examples

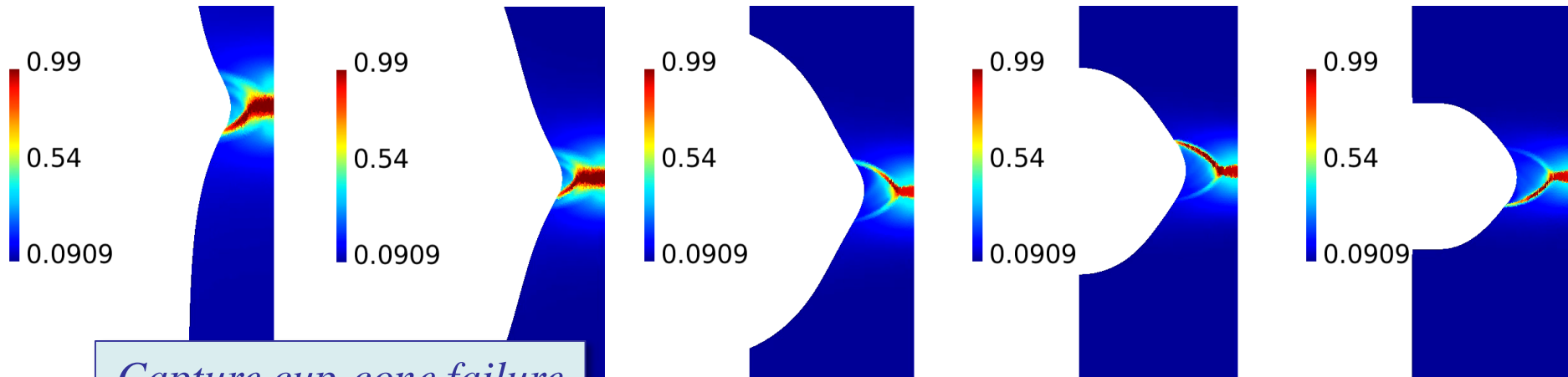
- Axisymmetric (notched) specimens under tensile loading

- Different notch radii: $R_0/R_n = 0, 0.2, 0.6, 1, 1.5$

$R_0 = 3 \text{ mm}$
 $R_1 = 6 \text{ mm}$
 $L = 25 \text{ mm}$
 $\xi = 1.015 \text{ } (\varepsilon_{ds} = 0.95)$



Distribution of void ligament ratio χ



Capture cup-cone failure



- Objective

- Simulation of ductile failure incorporating void growth & coalescence deformation modes

- Methodology

- Nonlocal porous plasticity
- Multi-surface model incorporating
 - Void growth;
 - Internal necking coalescence; and
 - Shear driven coalescence

- Results

- The proposed framework is able to model
 - The slant fracture mode in plane strain smooth specimens
 - The cup-cone fracture mode in axisymmetric smooth & notched specimens

Thank you for your attention

- Computational & Multiscale Mechanics of Materials – CM3
- <http://www.ltas-cm3.ulg.ac.be/>
- B52 - Quartier Polytech 1
- Allée de la découverte 9, B4000 Liège
- L.Noels@ulg.ac.be



- Elastic predictor

$$\mathbf{F}^{\text{ppr}} = \mathbf{F}_n^{\text{p}} \quad \mathbf{F}^{\text{epr}} = \mathbf{F} \cdot \mathbf{F}^{\text{ppr}-1}$$

- Plastic corrector (fully implicit radial return)

$$\left\{ \begin{array}{l} \boldsymbol{\tau} = \boldsymbol{\tau}^{\text{pr}} - \mathbb{C} : \Delta \mathbf{E}^p, \\ \boldsymbol{\sigma} = J^{-1} \boldsymbol{\tau}, \\ \sigma_Y = \sigma_Y (\varepsilon_{\text{m}n} + \Delta \varepsilon_{\text{m}}), \\ \mathbf{Y} = \mathbf{Y}_n + \Delta \mathbf{Y} (\Delta \bar{\mathbf{Z}}, \boldsymbol{\sigma}), \\ \Phi_{\text{nl}} (\boldsymbol{\sigma}; \sigma_Y, \mathbf{Y}) = 0, \\ \Delta \mathbf{E}^p - \Delta \mu \mathbf{N}^p (\boldsymbol{\sigma}; \sigma_Y, \mathbf{Y}) = \mathbf{0}, \text{ and} \\ \boldsymbol{\sigma} : \Delta \mathbf{E}^p - (1 - f) \sigma_Y \Delta \varepsilon_{\text{m}} = 0. \end{array} \right.$$

Unknowns: $\boldsymbol{\tau}$, $\boldsymbol{\sigma}$, σ_Y , $\Delta \varepsilon_{\text{m}}$, \mathbf{Y} , $\Delta \mathbf{E}^p$, and $\Delta \mu$